



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-27
Job Sheet 178970



Part No: RBE703A94-1130-01-27

Job Qty: 20 ea

Part Name: Tab Adjuster Body



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-1		J.C.
105	Bandsaw	20 pcs	7/16/18	7/16/18	0.00	2.00	Bandsaw1		PS- 18-11-10
110	Mori Seiki	20 pcs	7/16/18	7/16/18	0.00	20.00	MORI NV5000-1		21/18/11/15
120	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-4		21/18/11/15
130	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-4		
150	Outsource	20 pcs	7/16/18	7/16/18			GRO002-VC	10	21/18-11-07
160	Packaging	20 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		NOV 3 0 2018
170	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC6		NOV 3 0 2018
180	Packaging	20 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	20 Ea	7/16/18	7/16/18	0.00	0.00	QC21		DEC 05 2018

Part Op 105 - Cut blanks at 4.25"

Descriptions: 110 - 1-Machine as per folio FB582 FOLIO REV: AA DWG REV: K 2-Deburr
120 - - Engrave T/N number using Marktronic engraver as per DWG.
150 - -Issue P/O to ATG: Pocur ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.500X01.500	6061-T6 Bar 2.50 X 1.50	7 ft (.35 ea)	90-Start up Operation	5052630 20 pcs

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.500X01.500	7	24	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127483



Part: RBE703A94-1130-01-27

Job No: 178970

Serial No/Batch: S127483

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 11/13/18

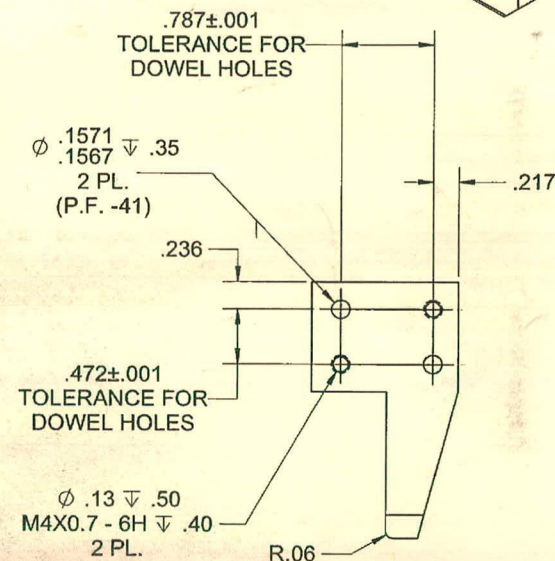
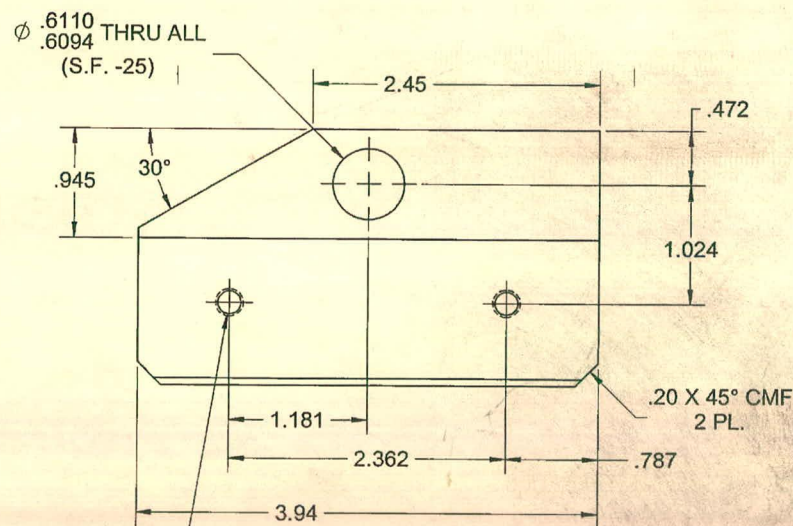
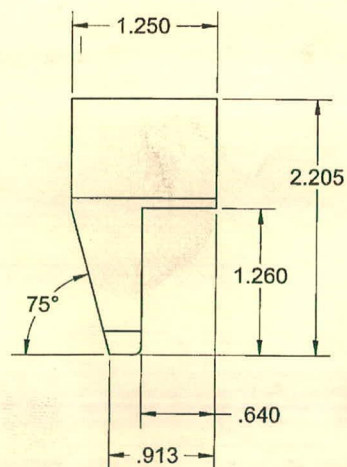
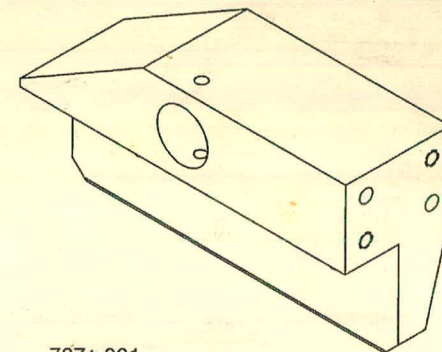
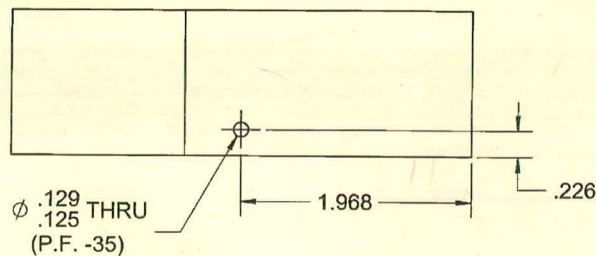
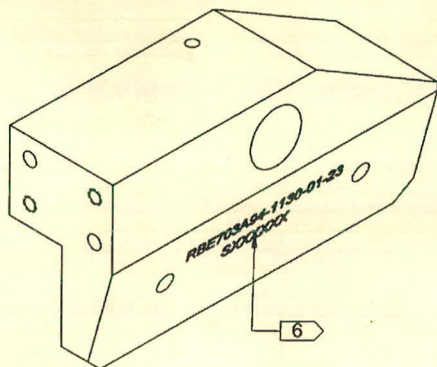
Plex 6/29/18 3:48 PM dart.logan.david

805 0.1 E VOW

88

100

100



NOTES:

- 1) MATERIAL: 6061-T6
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N PER CAD FILE "RBE703A94-1130-01-27 LATEST REV, 0.010" DEPTH

RBE703A94-1130-01-27 TAB ADJUSTER BODY

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAB ADJUSTER BODY	
RBE703A94-1130-01-27	
DWG NO.	REV K
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS & 1/8
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES & 8°
CHECKED: VM 11/30/2017	X ± .1 SURFACES = 125
MFG. APPR: VM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: 0.546 LBS
SHEET 11 OF 17	
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DART AEROSPACE LTD		Work Order: 178 970
Description: Tap Adapter Body		Part Number: RBE703Aq4-1130-01-27
Inspection Dwg: RBE703Aq4-1130-01	Rev:	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.94	± 0.010	3.938	✓		Caliper	JCL-08
2.45	± 0.010	2.450	✓			
0.945	± 0.005	0.946	✓			
0.472	± 0.005	0.472	✓			
Ø 0.6094	$+0.0016$ -0.0000	0.610	✓		Pin Gauge	
1.024	± 0.005	1.024	✓		Caliper	JCL-08
M6x1.0	GH	0.K.	✓		Go NO-Go	
1.260	± 0.005	1.260	✓		Caliper	JCL-08
2.205	± 0.005	2.205	✓			
1.250	± 0.005	1.250	✓			
0.913	± 0.005	0.913	✓			
0.640	± 0.005	0.640	✓			
0.787	± 0.005	0.788	✓			
2.362	± 0.005	2.362	✓			
0.217	± 0.005	0.217	✓			
0.787	± 0.001	0.787	✓			
Ø 0.1567	$+0.0004$ -0.0000	0.1567	✓		Pin Gauge	
Ø 0.35	± 0.010	0.360	✓		Caliper	JCL-08
M4 x0.7	GH	0.K.	✓		Go NO-Go	
Ø 0.40	± 0.010	0.410	✓		Caliper	JCL-08
0.236	± 0.005	0.236	✓			
0.472	± 0.001	0.472	✓			
0.226	± 0.005	0.226	✓			
Ø 0.125	$+0.004$ -0.000	0.125	✓			

Measured by: J.C.L.	Checked by:	QC Inspector:
Date: 18-11-13	Date:	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misaligned ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : _____									



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041883**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041883
PO Date: 11/28/18
Due Date: 12/11/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

*reused PO

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178970	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	-	11/30/18	5 pcs	0 pcs	5 pcs	\$5.80/pcs	\$29.00
5X NOV 30 2018 DAS 68 9-89											
Line Item Note ** ASAP by Friday morning **											
2	184442	RBT18601	Main Rotor Swashplate ReGreasing Tool -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed	-	11/30/18	8 pcs	0 pcs	8 pcs	\$5.80/pcs	\$46.40
8X NOV 30 2018											
Line Item Note ** ASAP by Friday morning **											



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PURCHASE ORDER **PO041883**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	185913	C45-1-1	Manual Knob Release -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required As Per DWG C45-1-1	Firmed	-	11/30/18	10 pcs	0 pcs	10 pcs	\$5.80/pcs	\$58.00

10 X NOV 30 2018

Line Item Note ** ASAP by Friday morning **

4	185767	646.3812	Gusset Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	12/5/18	20 pcs	0 pcs	20 pcs	\$7.20/pcs	\$144.00
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PURCHASE ORDER **PO041883**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	185768	646.3813	AS350 Strut Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	12/5/18	20 pcs	0 pcs	20 pcs	\$7.20/pcs	\$144.00
6	186252	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	12/6/18	20 pcs	0 pcs	20 pcs	\$7.70/pcs	\$154.00
7	186245	646.3610	Filler Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	-	12/11/18	16 pcs	0 pcs	16 pcs	\$7.70/pcs	\$123.20



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PURCHASE ORDER **PO041883**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	185766	646.3810	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	12/5/18	20 pcs	0 pcs	20 pcs	\$7.65/pcs	\$153.00
9	185799	646.9710	Body Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	12/6/18	10 pcs	0 pcs	10 pcs	\$15.60/pcs	\$156.00
10	186661	RBT112800-1	Base -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL As per Dwg RBT112800 Rev. 3A -Certificate of Conformity is required	Firmed	-	12/6/18	13 pcs	0 pcs	13 pcs	\$5.80/pcs	\$75.40
Grand Total:										\$1,083.00	



Dart Aerospace Ltd.
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PURCHASE ORDER PO041883

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/30/18 10:12 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916662

Date: 30-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: RBE703A94-1130-01-27 Tab Adjuster Body Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24224		Rev: 6 PO: PO041883 Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/11/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

DAS
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Made in Canada.

